



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-043
Job Sheet 167953



Part No: D350-689-043

Job Qty: 1 ea

Part Name: Dual High Back Seat Assembly- Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/29/17	0.00	0.00	Start up container		
140	Small Fab	1 pcs		11/30/17	0.00	0.27	Small Fab		
150	QC	1 pcs		11/30/17	0.00	0.00	QC5		
155	DC	1 pcs		11/30/17	0.00	0.00	DC		
160	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging3		
170	QC21-FG	1 Ea		11/30/17	0.00	0.00	QC21		

Part Op 140 - ASSEMBLE SEATRAIL AND SLIDING BLOCK AS PER IIN SHEET 26

Descriptions: 155 - Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003

160 - Identify and pack for shipping as per PPP D350-689-043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3808-041 <i>5019593</i>	2	8	0	0
	D3809-1 <i>F16284X1</i>	4	9	0	0
	D5162-041 <i>5017802</i>	1	1	0	0
	MS24694-S148 <i>Fm1574570</i>	4	19	0	0
	MS24694-S3 <i>5018288</i>	8	39	0	0

Fm136042.3 x7

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube Machining Thermoforming Large Fab
Part No. _____		
NCR No. _____		
Date : _____		
Step #: _____	QTY Effect _____	

Description Work Order Deviation

Root Cause		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐
Design ☐	Operator ☐	Bending ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐
Material ☐	Use for Testing ☐	Cuffs ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : ☐
Misidentified ☐	Past Due ☐	

Change No:
Operation:
Revision:
PART NO:
D350 – 689 – 043

Start up Operation

Fit/Function
Misaligned/off center
Turning Sequence

Skid-tube
Machining
Thermoforming
Large Fab

Skid-tube
Machining
Thermoforming
Large Fab

Skid-tube
Machining
Thermoforming
Large Fab

Skid-tube
Machining
Thermoforming
Large Fab

Skid-tube
Machining
Thermoforming
Large Fab

Skid-tube
Machining
Thermoforming
Large Fab

Mfg Date: 12/11/17
Job No: 167953



S019645
DART AEROSPACE
Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632 – 5200
 Email: sales@dartaero.com
 www.dartaerospace.com